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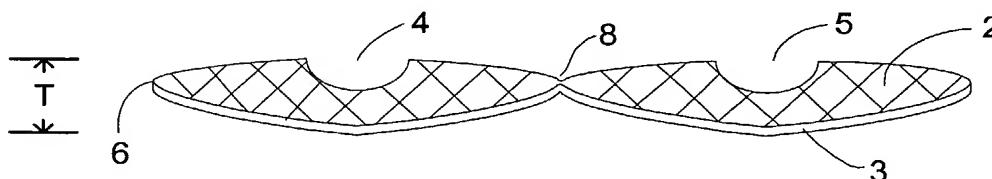
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(54) Title: ENDOSCOPE CLEANING PAD



(57) Abstract: A cleaning device for cleaning a medical instrument such as an endoscope, which includes a fabric, wipe, or sponge impregnated with a composition which comprises: an enzyme such as a protease, alcalase, cellulase, lipolase; a surfactant and a humectant present in an amount to ensure that sufficient water is absorbed to reduce any hazard which would arise from use of the enzyme in dry form while maintain activity of the enzyme during storage. The cleaning device is adapted to remove at least a portion of externally adherent soiling on a surgical instrument by mechanical wiping; and to redistribute any remaining external soiling such that it is distributed as a film of thinner and more uniform thickness than on the unwiped instrument. The invention also relates to packaging of the cleaning device, and methods of use thereof.



WO 2004/094080 A1

INTERNATIONAL SEARCH REPORT

International application No. .

PCT/AU2004/000404

A. CLASSIFICATION OF SUBJECT MATTER

Int. Cl. ⁷: B08B 9/023, 3/00, 1/00, A61L 2/18, C11D 3/48, 3/386

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Dwpi: ((enzyme or protease or alcalase or cellulase or lipolase) AND (humectant or chloride or glycerine or borax or glycol) AND (surfactant or ethoxylate or sulphonate or sulphate) AND (medical+ or clean+)) or ((B08B 9/023, 9/02, 3/00, 1/00 or A61L 2/18, 2/16) AND (fabric+ or wip+ or spong+ or pad+) AND (medical+ or endo+ or tub+ or exter+))

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<u>X</u> Y	WO 2002/007789 A1 (WHITELEY) 31 January 2002 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<u>X</u> Y	WO 2002/018530 A1 (NOVAPHARM RESEARCH (AUSTRALIA) PTY LTD) 7 March 2002 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<u>X</u> Y	WO 2001/076647 A1 (NOVAPHARM RESEARCH (AUSTRALIA) PTY LTD) 18 October 2001 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<u>X</u> Y	GB 2360041 A (RECKITT BENCKISER INC) 12 September 2001 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<u>X</u> Y	US 6235692 B1 (SCOVILLE et al) 22 May 2001 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34

☒ Further documents are listed in the continuation of Box C☒ See patent family annex

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
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INTERNATIONAL SEARCH REPORT

International application No.
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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<u>X</u> Y	US 5489531 A (BENSON) 6 February 1996 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<u>X</u> Y	US 5223166 A (DISCH et al) 29 June 1993 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
Y	US 4517702 A (JACKSON) 21 May 1985 The whole document	24, 32-34

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU2004/000404

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member			
WO	02007789				
WO	02018530				
WO	01076647				
GB	2360041				
US	6235692	US	5998342		
US	5489531	AU	47812/93	CA	2052649
		WO	9402179	EP	0481663
US	5223166	AU	65567/90	AU	81235/87
		DE	3639322	BR	8706157
		FI	875049	DK	594087
		NO	874768	EP	0268227
		ZA	8708576	JP	63135123
				US	4784790
				US	4994200
US	4517702				
Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.					
END OF ANNEX					

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Preferred embodiments of the invention are adapted for use in cleaning the exterior tubular surface of an endoscope or external surface of another surgical instrument.

Preferably the device is impregnated with a composition comprising a combination of
5 enzymes selected from proteases, alcalases, cellulases lipolases and mixtures thereof.

The enzymes used in examples and formulations hereafter are commercially available aqueous enzyme solutions or suspensions and not pure enzymatic protein.

10 Preferably, the total quantity of enzyme solution or suspension is present in an amount of 5 to 25 %w/w of the composition, and more preferably in an amount of 10 to 20 %w/w of the composition.

Preferably, the humectant is present in the composition in an amount of 1 to 10 %w/w of
15 the composition and more preferably in an amount of 4 to 7 %w/w of the composition.

Desirably the surfactant includes at least one non-ionic surfactant.

Preferably, the non-ionic surfactant is present in the composition in an amount of 5 to 45
20 %w/w. It is also preferred that if an anionic surfactant is present in the composition it will be in an amount of 5 to 15 %w/w. Preferably, the total surfactant in the composition is in an amount of 15 to 45% w/w.

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Desirably, the device is adapted to contact a substantial arc of the circumference of a tubular portion of the instrument, and is adapted to slide axially along the length of the tubular portion so as to wipe the surface. Preferably the device engages an arc of up to 360 degrees of the external circumference of a tubular portion of the instrument and is
5 resiliently deformable in the radial direction. More preferably, the device is fabricated from hydrophilic fibres.

Preferred embodiments of devices according to the invention remove most of the externally adherent soiling by a mechanical wiping action, but more importantly the
10 device serves to redistribute any remaining external soiling so that the contamination which is not removed is distributed as a film of thin and uniform thickness. That film is thereby adapted to achieve more efficient and speedy soil removal by enzyme digestion.

According to a second aspect the invention provides a device for use in cleaning the
15 exterior surface of a tubular endoscope requiring cleaning, said device including a pad of hydrophilic fibres having a groove extending from one end of the pad to an opposite end and adapted resiliently to engage a portion of the endoscope exterior surface, the pad being adapted alone or with a complementary pad to substantially encircle said portion and being resiliently deformable so as to engage the surface of the encircled portion,
20 whereby to uniformly wipe said exterior surface as the device is slid longitudinally along the endoscope tube.

Preferably the pad is formed of a needle felt and has two spaced apart parallel grooves each of arcuate cross-section which may be folded into alignment on opposite sides of a

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tubular axis to form a tubular tunnel resiliently engaging the endoscope exterior about its circumference.

In preferred embodiments a cleaning device according to the second aspect is fabricated
5 from a non woven fabric and is impregnated with a plurality of enzymes, a plurality of surfactants and at least one humectant. In a highly preferred form of this embodiment the non woven fabric is packed as a roll, or perforated roll, of "wipes" in a dispensing canister permitting one or more wipes to be drawn from the dispenser and torn off for use and then disposal.

10

According to a third aspect the invention provides a package containing a cleaning device for surgical instruments, said cleaning device including a single use fabric or sponge impregnated with an enzyme, a surfactant, and a humectant.

15 In preferred embodiments according to the third aspect, the package is moisture permeable.

The present applicant has found that a non woven fabric impregnated with an enzyme composition provides an efficient means for wiping clean the outside of an endoscope.

20 In initial experiments, the non woven was impregnated with a known enzyme/detergent composition. Packing the impregnated product dry maintained the activity of the enzymes during storage and transport of the product but carried an unacceptable risk of releasing dry proteases into the atmosphere, an inhalation safety hazard, when the package was opened. Accordingly, it was thought necessary to moisten the impregnating

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enzyme/detergent composition. This in turn required that each moist impregnated fabric be packaged within a water impermeable barrier to prevent the device from drying out. However that added significantly to the cost. The inventor then discovered that if the device was impregnated with a humectant, a moisture permeable package could be

5 employed and the humectant ensured that sufficient water was absorbed in the composition to prevent dry proteases from becoming a hazard when the package was opened or the product used. Surprisingly, the activity of the enzymes was maintained during storage . The product can then be simply removed from its package, wet under a tap, and then wrapped around the end of an endoscope. The device is then slid along the

10 length of the endoscope to remove soiling. The product can be manufactured and packaged at sufficiently low cost to be considered disposable after a single use.

A further advantage of devices according to the invention is that enzymatic action commences during the scrub phase, that is to say at an earlier stage in the cleaning

15 process than has been practiced in the past, and thereby prolonging the overall enzyme treatment time and in turn increasing cleaning efficacy.

According to a fourth aspect the invention provides a method of cleaning the exterior surface of a surgical instrument which includes the steps of (1) wiping the exterior

20 surface, while at the same time (2) subjecting the surface to treatment with an enzyme and a surfactant.

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BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a schematic diagram showing a first embodiment of a device according to the invention in plan view.

Figure 2 is a schematic diagram showing the embodiment of figure 1 in cross sectional
5 elevation.

Figure 3 is a schematic diagram showing the device of figures 1,2 in cross-sectional elevation wrapped circumferentially around an endoscope tube.

BEST MODES FOR CARRYING OUT THE INVENTION

10 A preferred embodiment will now be described by way of example only with reference to the drawings. The embodiment exemplified in figures 1 and 2 provides a cleaning device in the form of a pad 1 made from a non woven needle felted polyester or viscose fabric 2 bonded to a woven backing which can be made of polyester or polypropylene fibres 3 on one surface. Pad 1 is of substantially rectangular shape having a width
15 dimension "w" of approximately 133 mm and a length dimension "l" of approximately 9 cm, and is approximately 15mm thick at its thickest dimension "t". The pad is heat sealed around its perimeter and has two arcuate grooves 4, 5 of approximately
semicircular cross-section formed by heat moulding and extending in the length direction centred at intervals of approximately one quarter "w" and three quarters "w" from one
20 edge 6. The grooves each have a radius of approx. 7mm. In addition there is a fold groove 8 extending in the length direction on the midline, i.e. at a distance of half "w" from side edge 6.

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In use, an endoscope tube is pressed into groove 4 bringing the pad into contact with a semicircle of the endoscope cross-section. The pad is then folded over, as shown schematically in fig 3, so that groove 5 contacts the remainder of the cross-section. Figure 3 shows the pad of figures 1, 2 folded along groove 8 so that grooves 4, 5 are brought into registration forming a cylindrical tunnel about an endoscope tube 9 which in the present example has an outside diameter of approx. 14 mm. The polyester or viscose needle felt structure has a degree of resilience, and the pad may be held around the endoscope tube in a manner which compresses the pad exerting a resilient force acting radially towards the tubular axis of the endoscope. The pad is thus pressed against the exterior endoscope surface while the device is slid longitudinally to mechanically remove gross soiling and at the same time the pad redistributes any residue evenly on the surface, that is to say distributes it substantially uniformly in thickness about the circumference and along the length. It will be understood that the dimensions of the pad and grooves may be altered to suit different endoscopes, but an advantage of the design is that the resilience of the pad accommodates a range of endoscope diameters.

An example of a suitable pad is composed of two different fibres, the first of which is polyester or viscose of 3 denier and a fibre length of 51 mm and the second of which is polypropylene of 2 denier and a fibre length of 51 mm. The ratio of the two fibres is 70% polyester or viscose and 30% polypropylene. These two fibres are mixed till homogeneous and then tangled by the needling technique until a low density web with substantially no free fly away fibres has been formed.

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The thickness of the web is controlled by the amount of fibre and the needling equipment employed, however a web of between 5 mm and 15 mm has proved to be ideal for the application. The dry web is impregnated with a hygroscopic enzyme cleaning formulation containing one or more enzymes, one or more surfactants, an enzyme
5 stabilising system and can contain a disinfectant compatible with the enzymes employed.

In a second embodiment not illustrated the pad is provided with a slit through which an endoscope tube may be threaded and held in a clamped manner to similar effect.

Although it is preferred to provide a pad with two grooves and to fold the pad, two
10 separate pads each with a groove could be similarly employed.

Devices may be manufactured with grooves of different dimensions to accommodate instruments of differing diameter, although the resilience of the pad permits the device to be used satisfactorily with instruments over a range of diameters.

15

In highly preferred embodiments, the pad is impregnated with a composition such as that set out in example 1.

EXAMPLE 1

20		%w/w
	Non-ionic surfactant (e.g. nonyl phenol ethoxylate)	10.0
	Anionic surfactant (e.g. linear alcohol sulphonate)	10.0
	Preservative (e.g. magnesium thionate)	0.15
	Humectant (e.g. Calcium chloride hexahydrate)	4.5

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	Protease	10.0
	Alcalase	3.5
	Cellulase	1.0
	Lipolase	0.7
5	Propylene Glycol	12.0
	Tap water to 100	

The activity units for the enzymes used in Example 1 are:

	Protease	16 KNPU/gm or 5 AU/gm
10	Amylase	300 KNU/gm
	Cellulase	1000 ECU/gm
	Lipase	100 KLU/gm

Those skilled in the art will appreciate that enzymes are supplied on the basis of activity
 15 units rather than protein concentration, and that the units used to define activity differ
 depending upon the specific chemistry of the enzyme involved. However, those skilled
 in the art will be familiar with reformulating enzymes of different activity and will be
 readily able to adapt the formulations of the present invention according to the specific
 circumstances.

20

EXAMPLE 2

Example 2 is identical to example 1 except that 4.5%w/ w glycerine is substituted for
 Calcium chloride hexahydrate

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The surfactants, preservatives and enzymes can be varied in composition and quantity in accordance with formulation and compatibility requirements. Importantly, the composition contains a humectant. Suitable humectants may for example be calcium chloride, sodium chloride, glycerine, borax, ethylene glycol or such like. The humectant
5 may also be a surfactant.

One or more of the pads is packed together in a package which may be water permeable. This together with the presence of the humectant serves to keep the composition sufficiently moist to avoid dry particles of enzyme from being released into the air when
10 the package is opened. Optionally, the formulation may contain a disinfectant compatible with the enzymes, for example a quaternary ammonium compound.

The loading of composition on the fabric, wipe or sponge can be varied as desired. The composition can be applied in any ratio, from a small amount, 1 to 5% of the weight of
15 the fabric, wipe or sponge right up to an amount which fully saturates the pad or wipe.

In use, a device according to the invention is removed from its package and may be further dampened with water, wrapped circumferentially around an end of the endoscope and wiped along the endoscope length to remove soiling. The pad is then disposed of in
20 a suitable manner. The enzymes commence digestive action immediately.

The endoscope, now free of most of the adherent soiling, is further cleaned in a suitable cleaning solution and then disinfected or sterilized. Because any residue is now distributed as a thin film of uniform thickness, subsequent treatment in a bath is effective

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in a shorter time than would be the case if the exterior were merely scrubbed with a brush.

Although the above discussed embodiment employs a viscose fibre pad, it is envisaged
5 that the pad could be made from a polymeric foam or suitable textile paper or hybrid structure. However it is desirable that the device be not too absorbent since it is desirable that the instrument remain moist.

A very highly preferred embodiment uses a roll of non-woven fabric "wipes". The roll
10 is, for example, 8 meters long, and 10 cm wide and is perforated at 10 cm intervals, so that up to 80 wipes of 10cmx 10 cm can be torn from a free end of the roll.

Alternatively, the product may be supplied in a canister containing 200 wipes in an 8 meter roll. The non woven fabric used in the wipes is made from a cellulosic fibre (for example viscose) web. This web is then treated with an aqueous dispersion of a flexible
15 cross-linking acrylic latex. The aqueous dispersion is such as to incorporate up to 15% by weight and preferably about 8% by weight of dry acrylic polymer. Upon the addition of a suitable proportion of a cross-linking catalyst the non-woven structure is saturated with the latex/catalyst dispersion and excess dispersion drained from the structure by gravity, or else squeezed out with the assistance of compression rollers whereupon the
20 structure is then dried at a temperature appropriate to induce cross-linking. Upon cooling a bonded, non-woven, open structured web has been achieved, and has the following specification:

Basic mass (g./sq.m): about 42.5

Dry strength: (g/25 mm): 225

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Thickness (um/4ply): 1270

Absorbency (g/5g): 420

The roll of wipes is contained in a dispensing canister which is preferably moulded from plastic, has a diameter only slightly larger than the roll diameter and has a replaceable closure which seals with the container. Under the replaceable closure is a canister lid or wall provided with one or more slits disposed about the roll axis through which an end of the roll can be dispensed. A formulation such as shown in example 1 or example 2, and containing an enzyme and a humectant, is added to the container in sufficient quantity to impregnate the non woven fabric. Thereafter, wipes may be pulled from the canister and torn off the roll end as needed. In use, an impregnated wipe is held in the gloved hand, moistened under a tap, and then used to wipe the exterior surface of an instrument to be cleaned. By virtue of the slits the container is moisture permeable. An additional outer removable closure may be provided to exclude particles and to inhibit moisture loss. However the slits ensure that the moisture can permeate the package.

As will be apparent to those skilled in the art from the teaching hereof use of a device or wipe according to the invention provide a major advance in convenience and efficacy over existing methods for cleaning endoscopes. The device or wipe may be used for cleaning other medical and non medical instruments, surfaces, and the like. The device or wipe may be embodied in other forms or be manufactured from other materials without departing from the inventive concept herein disclosed and the formulation may be varied without departing from the invention.

THE CLAIMS OF THE INVENTION ARE AS FOLLOWS:

1. A cleaning device for cleaning a medical instrument including: a fabric, wipe, or sponge impregnated with a composition comprising at least one enzyme, a surfactant and
5 a humectant.
2. A cleaning device according to claim 1 further including a disinfectant compatible with said at least one enzyme.
3. A cleaning device according to claim 1 or 2 wherein the at least one enzyme is selected from protease, alcalase, cellulase, lipolase, and combinations thereof.
- 10 4. A cleaning device according to claim 3 wherein the enzyme is present as a solution or a suspension in an amount of 5 to 25 %w/w of the composition.
5. A cleaning device according to claim 4 wherein the enzyme is present as a solution or a suspension in an amount of 10 to 20 %w/w of the composition.
6. A cleaning device according to any one of the preceding claims wherein the
15 humectant is selected from calcium chloride, sodium chloride, glycerine, borax, ethylene glycol, propylene glycol and combinations thereof.
7. A cleaning device according to any one of the preceding claims comprising glycerine as a humectant.
8. A cleaning device according to any one of the preceding claims wherein the
20 humectant is present in an amount to ensure that sufficient water is absorbed to reduce any hazard which would arise from use of the enzyme in dry form.
9. A cleaning device according to any one of the preceding claims wherein the humectant is present in an amount to maintain activity of the enzyme during storage.

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10. A cleaning device according to claim 8 wherein the humectant is present in the composition in an amount of 1 to 10 %w/w of the composition.
11. A cleaning device according to claim 9 wherein the humectant is present in the composition in an amount of 4 to 7 %w/w of the composition.
- 5 12. A cleaning device according to any one of the preceding claims wherein the surfactant includes at least one non-ionic surfactant.
13. A cleaning device according to claim 12 wherein the non-ionic surfactant is present in the composition in an amount of 5 to 45 %w/w.
14. A cleaning device according any to one of the preceding claims wherein the
10 surfactant is a synthetic or natural alcohol ethoxylate.
15. A cleaning device according to any one of the preceding claims wherein the surfactant includes at least one anionic surfactant.
16. A cleaning device according to claim 15 wherein the anionic surfactant is present in the composition in an amount of 5 to 15 %w/w.
- 15 17. A cleaning device according to claim 15 or 16 wherein the anionic surfactant is a hydrocarbon sulphonate or sulphate.
18. A cleaning device according to any one of claims 12 to 17 wherein the total surfactant in the composition is in an amount of 15 to 45% w/w.
19. A cleaning device according to any one of the preceding claims further including a
20 preservative.
20. A cleaning device according to any one of the preceding claims adapted to
i) remove at least a portion of externally adherent soiling on a surgical instrument by mechanical wiping; and

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ii) to redistribute any remaining external soiling such that it is distributed as a film of thinner and more uniform thickness than on the unwiped instrument.

21. A cleaning device according to any one of the preceding claims adapted for use in cleaning an exterior tubular surface of a surgical instrument.

5 22. A cleaning device according to any one of the preceding claims adapted for use in cleaning an exterior tubular surface of an endoscope.

23. A cleaning device according to any one of the preceding claims adapted to contact a substantial arc of an external circumference of a tubular portion of the instrument.

24. A cleaning device according to claim 16 adapted to engage an arc of about 360
10 degrees of an external circumference of a tubular portion of the instrument and which is resiliently deformable in a radial direction.

25. A cleaning device according to any one of the preceding claims adapted to slide axially along the length of a tubular portion of the instrument so as to wipe the surface thereof.

15 26. A cleaning device according to any one of the preceding claims fabricated from hydrophilic fibres.

27. A cleaning device according to any one of the preceding claims fabricated from polymeric material.

28. A cleaning device according to any one of the preceding claims composed of
20 viscose fibres and polypropylene fibres.

29. A cleaning device according to claim 28 wherein the viscose fibres and polypropylene fibres form a homogeneous mixture tangled by a needling technique to form a low density web with substantially no free fly away fibres.

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- 30 A cleaning device according to any one of the preceding claims in the form of a wipe, or roll of wipes, fabricated from a polymeric foam, textile, paper or hybrid material.
31. A cleaning device consisting in a fabric, wipe or sponge impregnated with a
5 hygroscopic enzyme cleaning formulation containing one or more enzymes, one or more surfactants and an enzyme stabilising system.
32. A cleaning device according to any one of the preceding claims for use in cleaning an exterior surface of a tubular portion of an endoscope in need of said cleaning, said device including a pad having a groove extending from one end of the pad to an opposite
10 end and adapted resiliently to engage the exterior surface of the tubular portion of the endoscope exterior surface, the pad being adapted alone or with a complementary pad to substantially encircle the exterior surface of the tubular portion and being resiliently deformable so as to engage the exterior surface of the encircled portion, whereby to uniformly wipe said exterior surface as the device is slid longitudinally along the
15 endoscope tube.
33. A cleaning device according to claim 32 wherein the pad is formed of a needle felt and has two spaced apart parallel grooves each of arcuate cross-section which may be folded into alignment on opposite sides of a tubular axis to form a tubular tunnel resiliently engaging the exterior surface of a tubular portion of an endoscope about its
20 circumference.
- 34 A cleaning device according to claim 33 which may be folded about a longitudinal fold seam.

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35. A cleaning device according to any one of claims 1 to 27 fabricated from a non-woven fabric and impregnated with one or more enzymes, one or more surfactants and at least one humectant.
36. A cleaning device according to claim 35 fabricated from a non-woven fabric and
5 impregnated with a plurality of enzymes, a plurality of surfactants and at least one humectant.
37. A package containing a cleaning device for cleaning a surgical instrument, said cleaning device including at least one single use fabric, wipe or sponge impregnated with an enzyme, a surfactant, and a humectant.
- 10 38. A package according to claim 30 wherein the package is moisture permeable
39. A method of cleaning the exterior surface of a surgical instrument in need thereof, said method including the steps of (1) wiping the exterior surface, while at the same time (2) subjecting the surface to treatment with an enzyme and a surfactant.
40. A method according to claim 38 wherein a pad or wipe is held around a tubular
15 portion of the surgical instrument in a manner which exerts a force acting radially towards an axis of the tubular portion of the surgical instrument.
41. A method according to claim 39 or 40 wherein a resilient pad or a wipe is pressed against an exterior surface of the tubular portion of the surgical instrument and slid longitudinally to mechanically remove gross soiling and at the same time redistributes
20 any residue remaining to a substantially uniform thickness.
42. A method according to claim 41 wherein the residue is redistributed to a more uniform thickness about a circumference and a length of the tubular portion of the surgical instrument.

- 20 -

43. A cleaning device substantially as herein described with reference to any one of the drawings

44. A cleaning device substantially as herein described with reference to any one of the examples

1/1

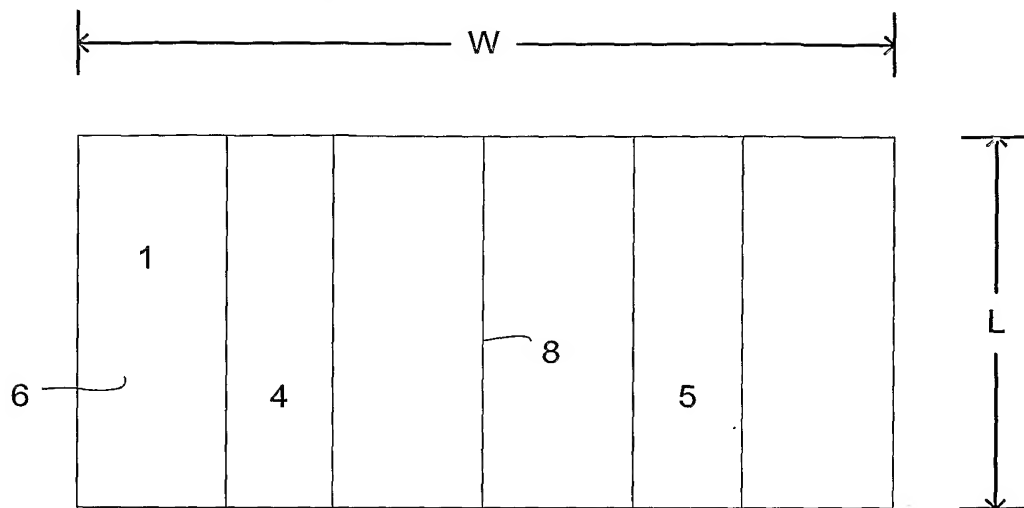


Fig. 1

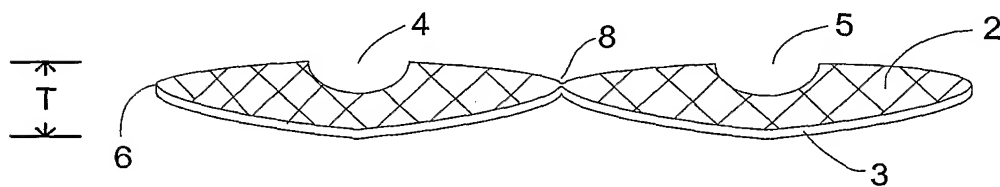


Fig. 2

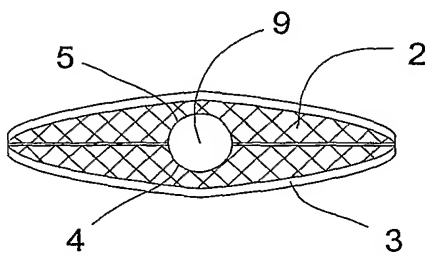


Fig. 3

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2004/000404

A. CLASSIFICATION OF SUBJECT MATTER

Int. Cl. 7: B08B 9/23, 3/00, 1/00, A61L 2/18, C11D 3/48, 3/386

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Dwpi: ((enzyme or protease or alcalase or cellulase or lipolase) AND (humectant or chloride or glycerine or borax or glycol) AND (surfactant or ethoxylate or sulphonate or sulphate) AND (medical+ or clean+)) or ((B08B 9/23, 9/02, 3/00, 1/00 or A61L 2/18, 2/16) AND (fabric+ or wip+ or spong+ or pad+) AND (medical+ or endo+ or tub+ or exter+))

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<input checked="" type="checkbox"/> X Y	WO 2002/007789 A1 (WHITELEY) 31 January 2002 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<input checked="" type="checkbox"/> X Y	WO 2002/018530 A1 (NOVAPHARM RESEARCH (AUSTRALIA) PTY LTD) 7 March 2002 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<input checked="" type="checkbox"/> X Y	WO 2001/076647 A1 (NOVAPHARM RESEARCH (AUSTRALIA) PTY LTD) 18 October 2001 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<input checked="" type="checkbox"/> X Y	GB 2360041 A (RECKITT BENCKISER INC) 12 September 2001 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<input checked="" type="checkbox"/> X Y	US 6235692 B1 (SCOVILLE et al) 22 May 2001 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34

☒ Further documents are listed in the continuation of Box C

☒ See patent family annex

* Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search
27 April 2004

Date of mailing of the international search report
4 MAY 2004

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2004/000404

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<u>X</u> Y	US 5489531 A (BENSON) 6 February 1996 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
<u>X</u> Y	US 5223166 A (DISCH et al) 29 June 1993 The whole document	<u>1-23, 25-31, 35-44</u> 24, 32-34
Y	US 4517702 A (JACKSON) 21 May 1985 The whole document	24, 32-34

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU2004/000404

This Annex lists the known "A" publication level patent family members relating to the patent documents/cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member			
WO	02007789				
WO	02018530				
WO	01076647				
GB	2360041				
US	6235692	US	5998342		
US	5489531	AU	47812/93	CA	2052649
		WO	9402179	EP	0481663
US	5223166	AU	65567/90	AU	81235/87
		DE	3639322	DK	594087
		FI	875049	IN	170219
		NO	874768	US	4784790
		ZA	8708576	US	4994200
US	4517702				
Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.					
END OF ANNEX					